

# Work Order ID 116343

April-10-14 3:07:09 PM

**\*116343\***

Page 1

Item ID: D3913-041 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Long Basket Base Assembly, 350  
 Start Date: 4/10/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 4/24/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: MLS Date: 4-04-10 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3913	C								
D4020	A								

100 Weld per dwg A/R S.S. rod Batch: 4123823 0.00

**\*100\***

Large Fab

Large Fab

Large Fab

Memo

0.00

1- assemble ribs , weld as per dwg D3913 using DT9610A  
 \*\*\*inspect before welding mesh\*\*\*

2-Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913  
 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends

3- weld hinge (3) and Mounting brackets as per dwg D3913  
 \*\*\*take lid to locate hinge and bracket\*\*\*

4- Weld D4672-1 blanking plates as per dwg

1x DAS  
43  
9-89 14-4-24

110

QC9- Inspect visual per QSI004- Fusion Welds 0.00

**\*110\***

QC

Quality Control

Memo

0.00

① 14-04-25 DAS  
9  
9-89

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Page 2

**Accept**

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 4/10/14      **Start Qty:** 1.00      **\*1\***

**Cust Item ID:**

**Required Date:** 4/24/14      **Req'd Qty:** 1.00      **\*1\***

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_  
**QC:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **SPC (Y/N):** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run	Start	*NR1*
	Stop	*NR2*

<b>Accept Qty</b>	<b>Reject Qty</b>	<b>Reject Number</b>	<b>Insp. Stamp</b>

120 QC5- Inspect part completeness to step on W/O

0.00

**\*120\***

QC

## Memo

0.00

## Quality Control

125 Pressure Wash per QSI005 4.3

0.00

**\*125\***

HandFinish

## Memo

0.00

## Hand Finishing

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Item ID: D3913-041 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Long Basket Base Assembly, 350  
Start Date: 4/10/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
Required Date: 4/24/14 Req'd Qty: 1.00 **\*1\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
<b>*130*</b>									
Powdercoat	<i>M128027</i>	0.00							
Powder Coating	Memo								
	1- Plug holes and mask only interior of hinge (3) prior to powder coat								
	1ST COAT:								
	START TIME: <i>10:40</i>								
	OVEN TEMPERATURE: <i>400°</i>								
	FINISH TIME: <i>11:10</i>								
	***** 2nd coat if necessary*****								
	2ND COAT:								
	START TIME: _____								
	OVEN TEMPERATURE: _____								
	FINISH TIME: _____								
140	QC3- Inspect Part Finish	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

*1 11-4-28*

*DAG 34 9-89*

*1 x f M 14/04/28*

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Item ID: D3913-041 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Long Basket Base Assembly, 350  
 Start Date: 4/10/14 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 4/24/14 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Assemble as per dwg	0.00							
*150*						DAS 32 9-89	17/4/28	U	
HandFinish	Memo	0.00							
Hand Finishing	Pick Kit								
160	QC5- Inspect part completeness to step on W/O	0.00							
*160*									
QC	Memo	0.00							
Quality Control									
170	Identify as per dwg & Stock Location <u>W/O</u>	0.00							
*170*									
Packaging	Memo	0.00							
Packaging									

DAS  
27  
9-89

17/4/28

04030-041 / B115960

1x 4 14/04/20

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**Accept**

Setup Start \*NS1\*

Stop \*NS2\*

**\* 1 \***

**Cust Item ID:**

**Start Date:** 4/10/14      **Start Qty:** 1.00

**Required Date:** 4/24/14      **Req'd Qty:** 1.00

**\*1\***

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_      **Date:** \_\_\_\_\_      **Tooling:** \_\_\_\_\_      **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

### Operation Description

### Set Up/ Run Hours

Tool ID	Tool #	Plan Code
---------	--------	-----------

Accept Qty	Reject Qty,	Reject Number	Insp. Stamp
------------	-------------	---------------	-------------

180

QC21- Final Inspection - Work Order Release

0.00

**\*180\***

QC

## Memo

0.00

## Quality Control

14/4/29

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8

Work Order ID: 116343

\*116343\*

Parent Item: D3913-041

\*D3913-041\*

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/14

Required Date: 4/24/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B  
chg qty's DD 10.04.12 verified by:EC IPP REV:C 12.07.24  
AS PER DWG REV.B DD VERF:EC IPP REV:D 13.08.21 DWG  
REV.C / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
✓ D3913-1 *D3913-1* Rib		Manufactured	No			100	Each	5.0000	1	1		DAS 43 9-89 14-4-22	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				BASK CELL		2							
				111030		2							
				WA004		3							
				100459		3							
✓ D3913-3 *D3913-3* Rib		Manufactured	No			100	Each	3.0000	1	1		DAS 43 9-89 14-4-22	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		3							
				103594		1							
				110253		2							
✓ D3913-7 *D3913-7* Rib		Manufactured	No			100	Each	12.0000	2	2		DAS 43 9-89 14-4-22	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA		6							
				106399		6							
				WA004		6							
				103635		2							
				106869		4							

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Work Order ID: 116343

**\*116343\***

Parent Item: D3913-041

**\*D3913-041\***

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/14

Required Date: 4/24/14

Start Qty: 1.00

Required Qty: 1.00

✓ D3913-9  
**\*D3913-9\***  
 Hinge Rib

Manufactured No

100 Each

8.0000

1 1

DAS  
43  
9-89

\*\*

B 103440 14-4-22

Location

Loc Qty

Loc Code

WA004

8

100306

6

103441

2

✓ D3916-5  
**\*D3916-5\***  
 Light Rib

Manufactured No

100 Each

6.0000

3 3

DAS  
43  
9-89

\*\*

B 115794 → 3x 14-4-22

Location

Loc Qty

Loc Code

WA004

6

106387

6

✓ D3916-041  
**\*D3916-041\***  
 Rib Assembly

Manufactured No

100 Each

6.0000

2 2

DAS  
43  
9-89

\*\*

B 115730 → 2x 14-4-22

Location

Loc Qty

Loc Code

WA004

6

115549

6

✓ D4017-7  
**\*D4017-7\***  
 Rib

Manufactured No

100 Each

18.0000

3 3

DAS  
43  
9-89

\*\*

B 114288 → 3x 14-4-22

Location

Loc Qty

Loc Code

WA004

18

108045

18

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Work Order ID: 116343

**\*116343\***

Parent Item: D3913-041

**\*D3913-041\***

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/14

Required Date: 4/24/14

Start Qty: 1.00

Required Qty: 1.00

✓ D4017-9      Manufactured      No      100      Each      22.0000      2      2      **DAS**  
**\*D4017-9\***      **\*\***      B106417 → 2x      **43**      14.4.22  
 Rib      9-89

Location	Loc Qty	Loc Code
WA004	22	
106417	20	
110352	2	

✓ D4034-041      Manufactured      No      100      Each      5.0000      1      1      **DAS**  
**\*D4034-041\***      **\*\***      B116223 ÷      **43**      14.4.22  
 Aft Upper Rib Assembly      9-89

Location	Loc Qty	Loc Code
WA004	5	
116223	5	

✓ D4034-043      Manufactured      No      100      Each      5.0000      1      1      **DAS**  
**\*D4034-043\***      **\*\***      B115910      **43**      14.4.22  
 Fwd Upper Rib Assembly      9-89

Location	Loc Qty	Loc Code
WA004	5	
115432	5	

✓ D2581      Manufactured      No      100      Each      180.0000      2      2      **DAS**  
**\*D2581\***      **\*\***      ~~B114145~~ → 2x      **43**      14.4.22  
 Mounting Bracket      9-89  
    B103683 → 2x

Location	Loc Qty	Loc Code
WA004	180	
102265	94	
103683	48	
105886	38	

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Work Order ID: 116343

**\*116343\***

Parent Item: D3913-041

**\*D3913-041\***

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/14

Required Date: 4/24/14

Start Qty: 1.00

Required Qty: 1.00

D2931

Manufactured No

150

Each

1,962.000

2

2

**\*D2931\***

Bumper

**\*\***

DAS  
43  
9-89  
14/5/28

Location

Loc Qty

Loc Code

GA

2

46064

2

ST021

1960

86435

1960

86435

✓ D3913-15

Manufactured No

100

Each

9.0000

1

1

**\*D3913-15\***

Wide Handle Plate

**\*\***

B 107769

DAS  
43  
9-89

14-4-22

Location

Loc Qty

Loc Code

WA004

9

107769

9

✓ D4016-1

Manufactured No

100

Each

52.0000

3

3

**\*D4016-1\***

Hinge Half, Base

**\*\***

B 114145 → 3x

DAS  
43  
9-89  
14-4-22

Location

Loc Qty

Loc Code

WA004

52

107938

4

110877

12

114145

18

114918

18

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Work Order ID: 116343

**\*116343\***

Parent Item: D3913-041

**\*D3913-041\***

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/14

Required Date: 4/24/14

Start Qty: 1.00

Required Qty: 1.00

✓ D4021-1 Manufactured No

**\*D4021-1\***

Handle Plate

100 Each 47.0000 3 3

\*\*

DAS

43

9-89

14.4.22

B 115985 → 3x

Location Loc Qty Loc Code

WA004 47  
103509 3  
108008 5  
110169 36  
112679 3

D4021-5 Manufactured No

**\*D4021-5\***

Blanking Plate

100 Each 16.0000 2 2

\*\*

DAS

32

9-89

114888

Location Loc Qty Loc Code

ST083 16  
103829 5  
113012 11

✓ D4020-11 Manufactured No

**\*D4020-11\***

End Mesh, Basket

100 Each 5.0000 2 2

\*\*

DAS

43

9-89

14.4.22

B 107054 → 2x

Location Loc Qty Loc Code

WA004 5  
100614 5

✓ D4672-1 Manufactured No

**\*D4672-1\***

Blanking Plate

100 Each 5.0000 2 2

\*\*

DAS

43

9-89

14.4.22

B 110112 → 2x

Location Loc Qty Loc Code

WA004 5  
113239 5

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Work Order ID: 116343

**\*116343\***

Parent Item: D3913-041

**\*D3913-041\***

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/14

Required Date: 4/24/14

Start Qty: 1.00

Required Qty: 1.00

✓ M304EX0.75-16F

Purchased

No

100

sf

1,693.347

33

33

DAS

43  
9-89

14.4.22

**\*M304EX0 75-16F\***

Expanded Metal Flat SS

\*\*

Location

Loc Qty

Loc Code

WA004

1693.347

M126899

33

M127024

640

M127403

123.347

M128082

257

M128447

640

~~4127795~~ → 33  
~~4127024~~ → 33

MS20600-AD4W3

Purchased

No

150

Each

649.0000

2

2

DAS  
32  
9-89

**\*MS20600-AD4W3\***

Cherry Rivets

\*\*

Location

Loc Qty

Loc Code

ST311

280

122151

88

m127476

192

WA003

369

107939

369

m127476

MS21042L3

Purchased

No

150

Each

8,847.000

6

6

DAS  
32  
9-89

**\*MS21042L3\***

Nut

\*\*

Location

Loc Qty

Loc Code

ST314

1892

M127410

851

M127831

41

M128401

1000

ST506

955

123900

955

ST509

6000

M128754

6000

m128401

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Work Order ID: 116343

**\*116343\***

Parent Item: D3913-041

**\*D3913-041\***

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/14

Required Date: 4/24/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

150

Each

6,920.000

12

12

**\*NAS1149F0332P\***

Washer

**\*\***

DAS  
32  
9-89

Location

Loc Qty

Loc Code

GA	205
122063	205
ST295	2558
123900	12
m123185	46
m128401	2500
ST510a	4111
125646	1611
m127831	2500
ST522	46
m123185	46

M/25646

AN3-10A

Purchased

No

150

Each

379.0000

6

6

**\*AN3-10A\***

Bolt

**\*\***

DAS  
32  
9-89

14/7/28 (C)

Location

Loc Qty

Loc Code

ST351	379
m127817	43
m128403	336

M/28403

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Work Order ID: 116343

**\*116343\***

Parent Item: D3913-041

**\*D3913-041\***

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/14

Required Date: 4/24/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J

Purchased

No

150

Each

2,508.000

2

2

DAS

**\*NAS1149DN832.J\***

**\*\***

32  
9.80

14/7/28

Washer

Location

Loc Qty

Loc Code

MF4

912

M127255

912

ST293

1434

M127813

434

M128429

1000

st510

145

124555

145

ST510a

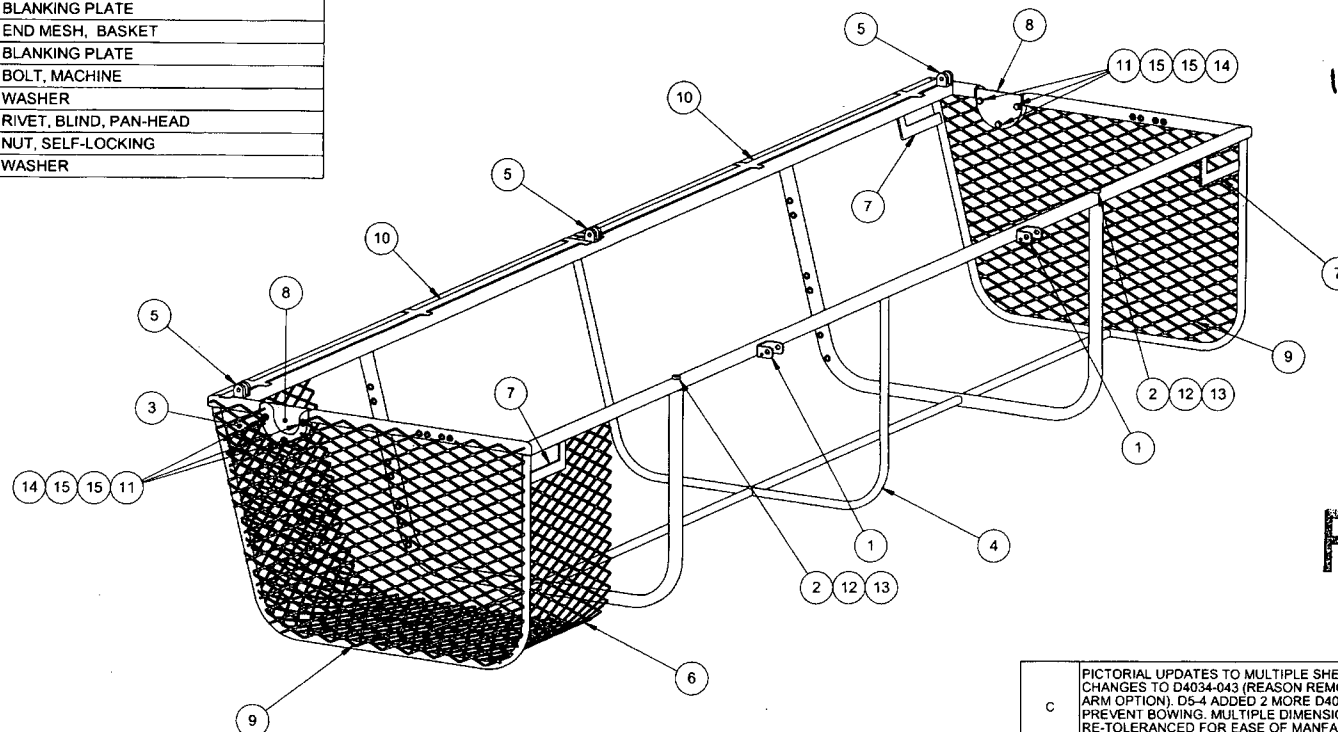
17

M126319

17

M127813

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	2	D2581	MOUNTING BRACKET
2	2	D2931	BUMPER
3	1	D3913-15	WIDE HANDLE PLATE
4	1	D3913-101	TUBULAR ASSY (350 LONG BASKET)
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	3	D4021-1	HANDLE PLATE
8	2	D4021-5	BLANKING PLATE
9	2	D4020-11	END MESH, BASKET
10	2	D4672-1	BLANKING PLATE
11	6	AN3-10A	BOLT, MACHINE
12	2	AN960JD8	WASHER
13	2	MS20600AD4W3	RIVET, BLIND, PAN-HEAD
14	6	MS21042L3	NUT, SELF-LOCKING
15	12	NAS1149F0332P	WASHER



**D3913-041 LONG BASKET BASE ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.9 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

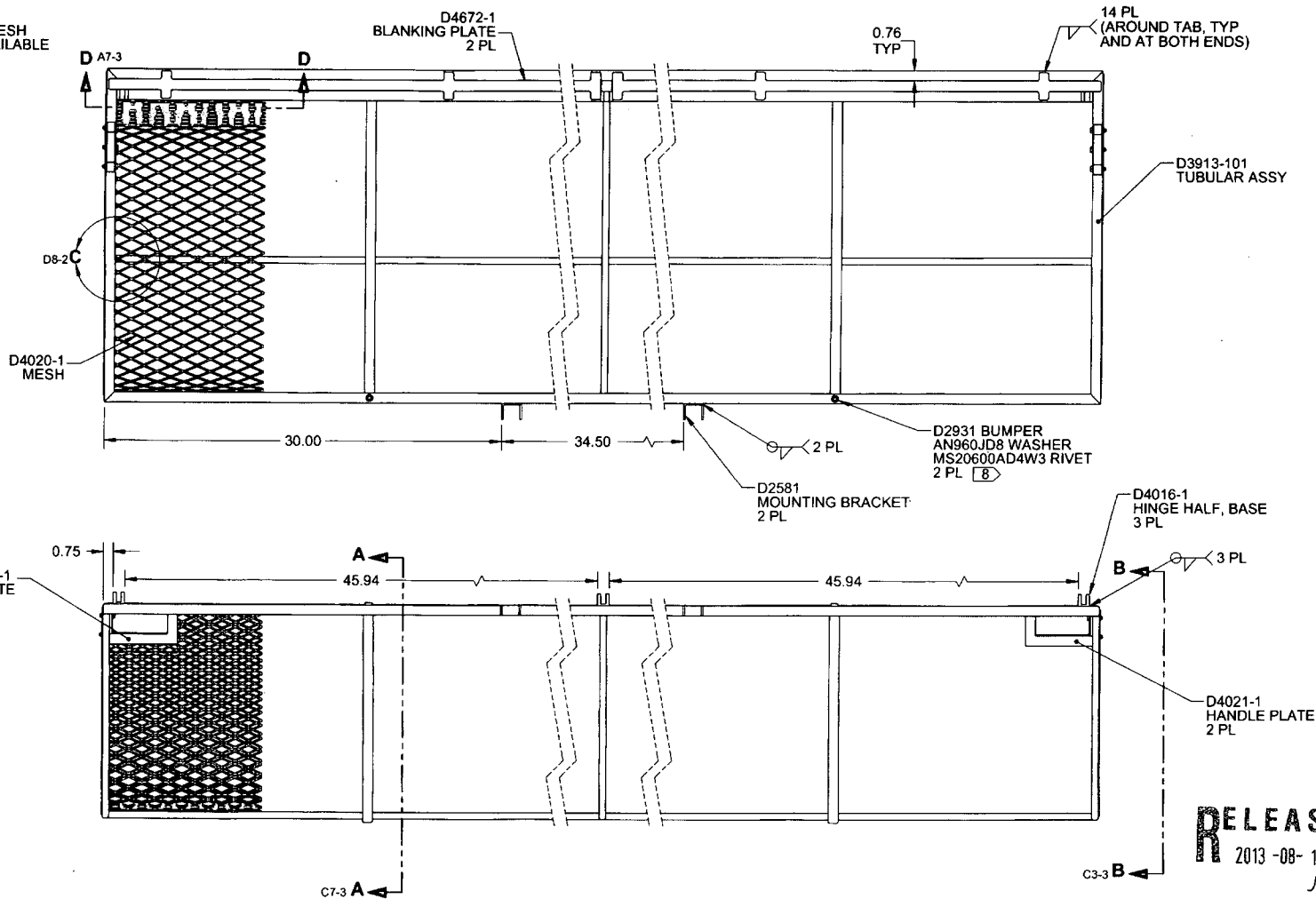
116343 MCR  
14-04-10

**RELEASED**  
2013-08-16  
SM

C	PICTORIAL UPDATES TO MULTIPLE SHEETS FOR CHANGES TO D4034-043 (REASON REMOVAL OF PROP ARM OPTION). D5-4 ADDED 2 MORE D4017-7 RIBS TO PREVENT BOWING. MULTIPLE DIMENSIONS RE-TOLERANCED FOR EASE OF MANUFACTURE. SECTION F-F & G-G ADDED.		AJS	13.07.18
B	ADD D4672-1 (ZN C4-1, C6-1, D2-2, D2-3, & D5-2). REASON: PART 12-197.		MB	12.06.15
A	NEW ISSUE		JPH	10.03.16
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	REV. C SHEET 1 OF 6 SCALE LONG BASKET BASE ASSY (350) NTS	
DRAWN	AJS			
CHECKED	JP			
MFG. APPR.	MS			
APPROVED	MS			
DE APPR.	MS	D3913		
DATE	13.07.18	TITLE		
		LONG BASKET BASE ASSY (350) NT		
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TACK WELD MESH  
AT EVERY AVAILABLE  
LOCATION

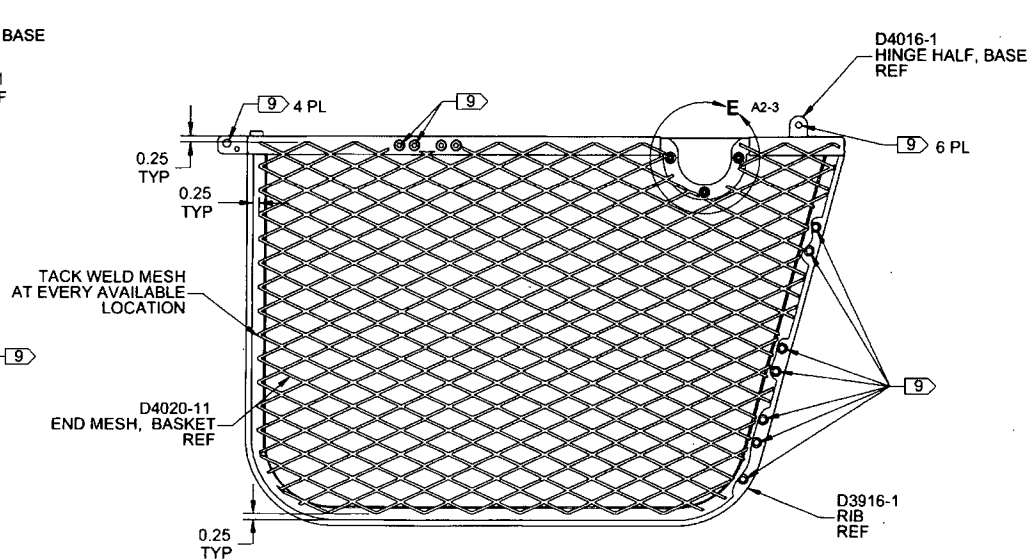
**DETAIL C** D7-2  
SCALE: 2X



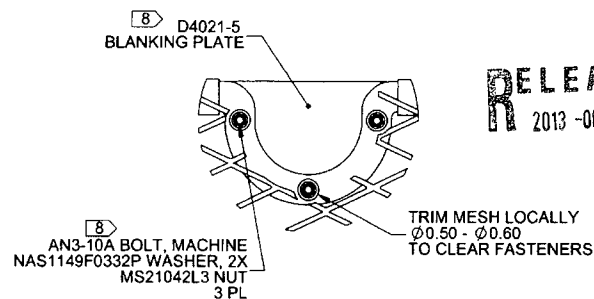
**D3913-041 LONG BASKET BASE ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	<b>D3913</b>	SHEET 2 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>LONG BASKET BASE ASSY (350) NTS</b>	
DATE	13.07.18	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

**RELEASED**  
2013-08-16







**VIEW B-B** A2-2



**DETAIL E** D2-3  
D6-3

RELEASED  
2013-08-16  
md

**SECTION D-D** D6-2  
**TYPICAL FOR ALL**  
**HANDLE PLATES**

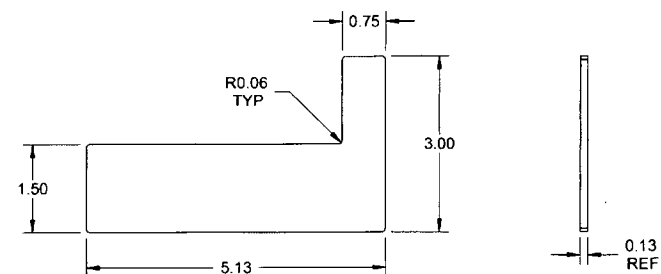
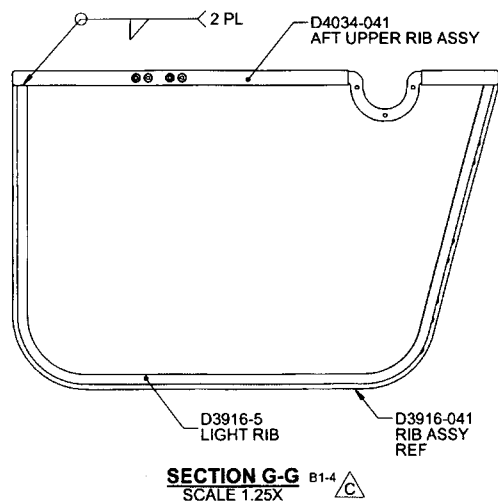
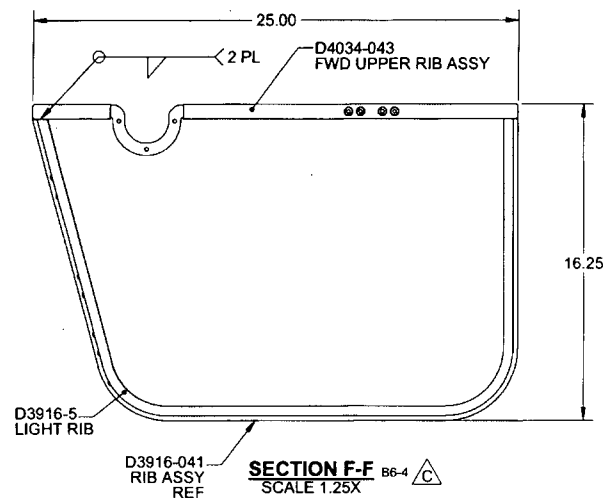
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA  DRAWING NO. <b>D3913</b> REV. C SHEET 3 OF 6  TITLE <b>LONG BASKET BASE ASSY (350)</b> SCALE NTS  COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.</small>
DRAWN	AJS	
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	13.07.18	



D

- D3913-101 TUBULAR ASSY (350 SHORT BASKET)**

A



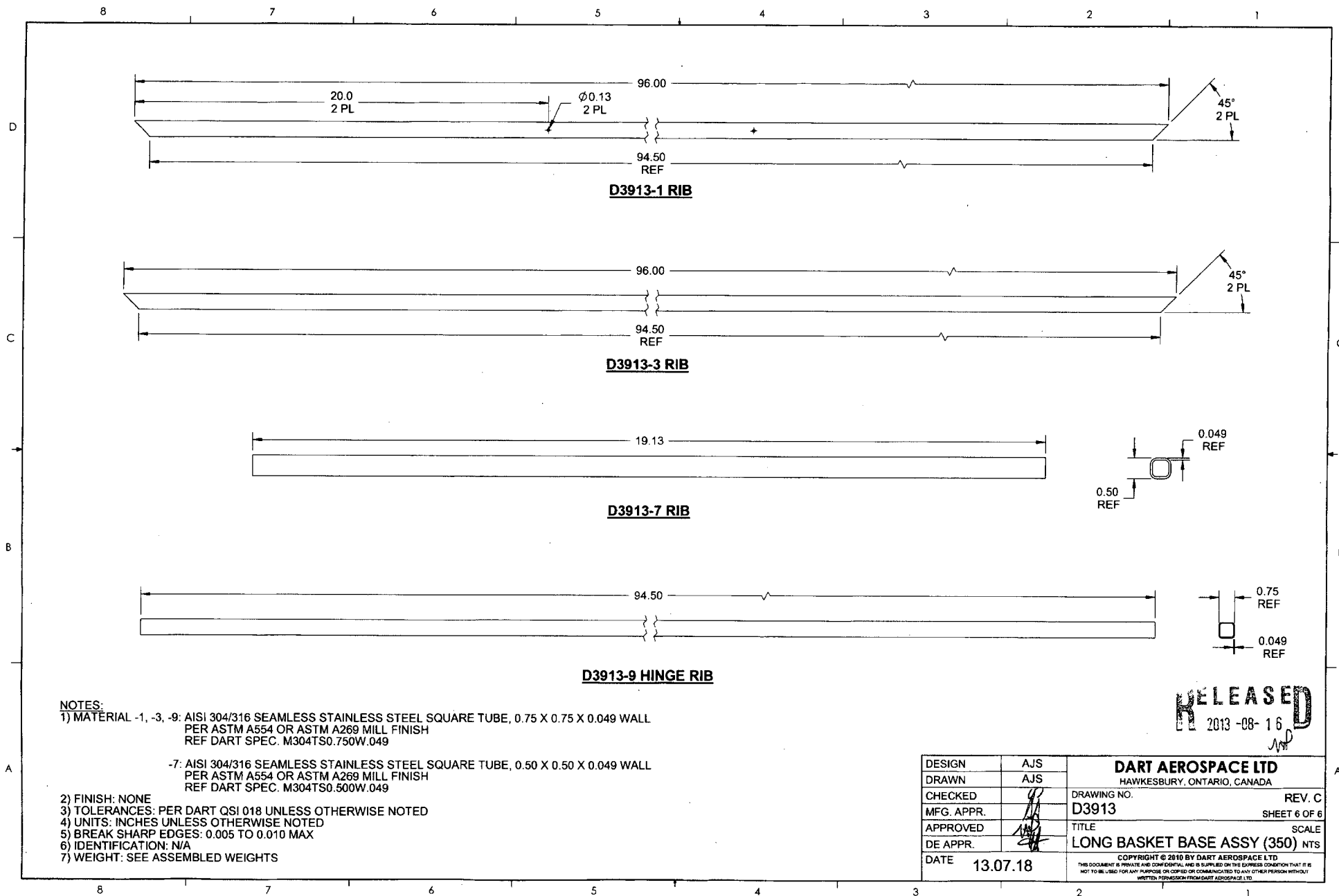
#### D3913-15 WIDE HANDLE PLATE

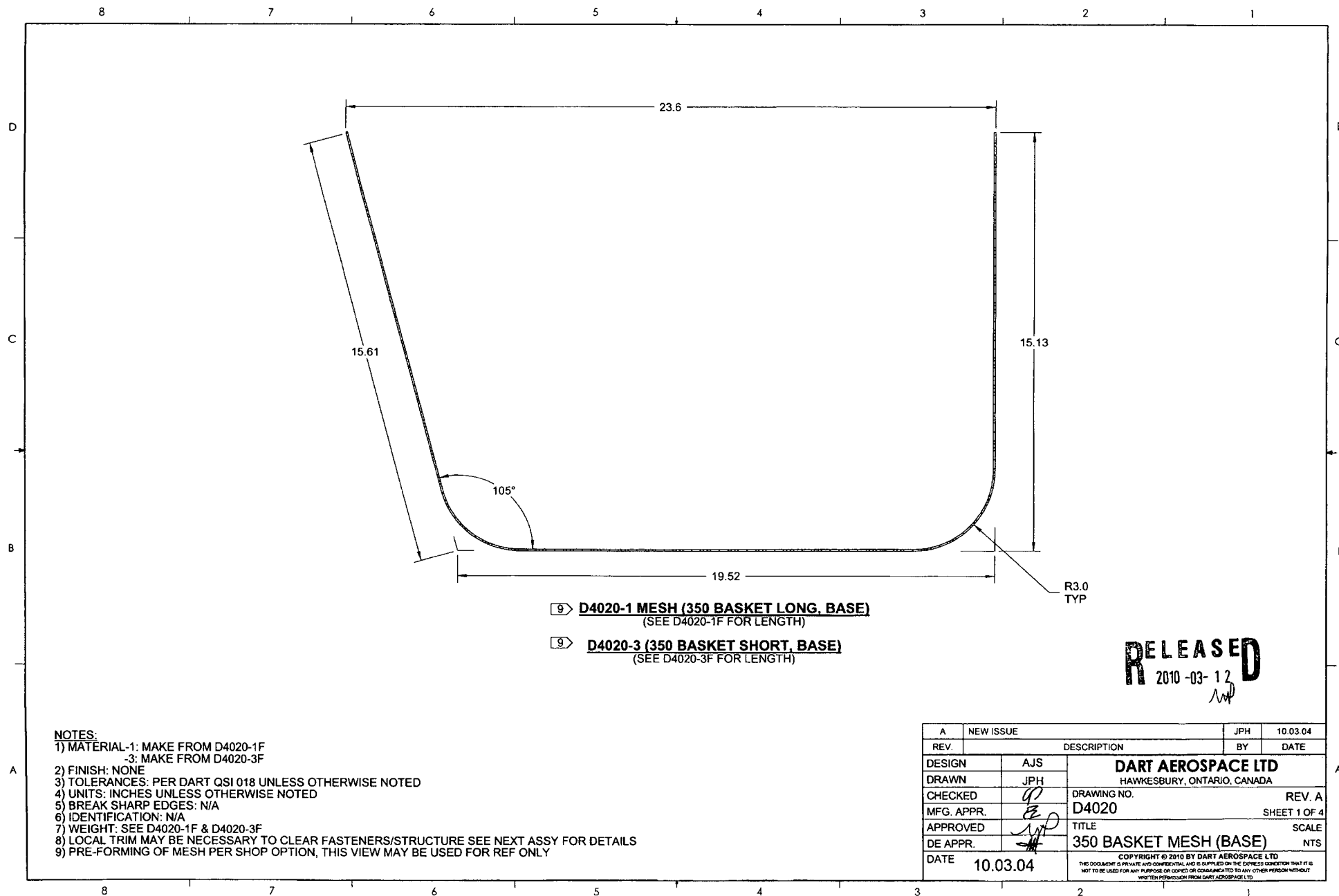
#### NOTES:

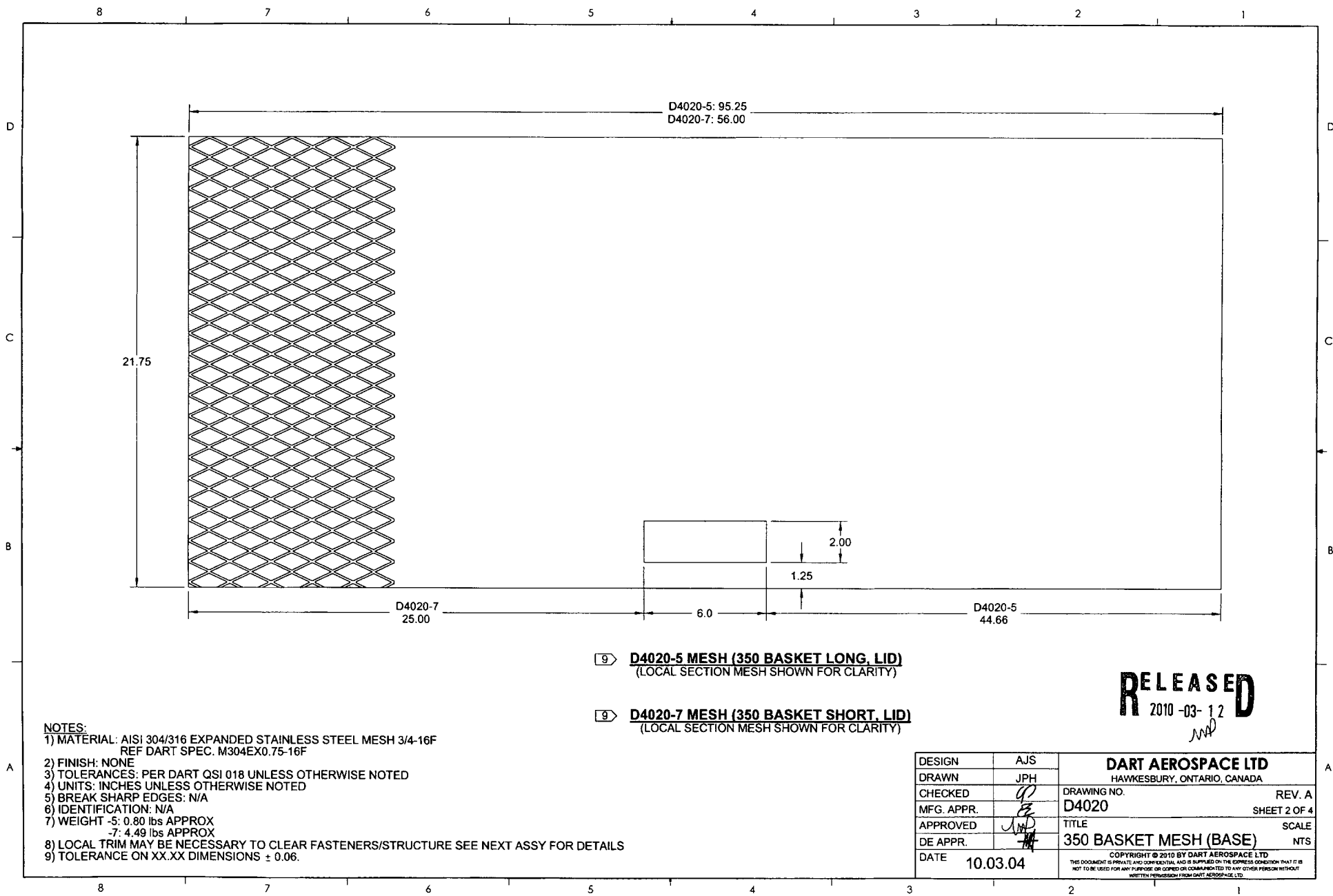
- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S11GA
- 2) FINISH : NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

**RELEASED**  
2013-08-16  
MD

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	







9) **D4020-5 MESH (350 BASKET LONG, LID)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)

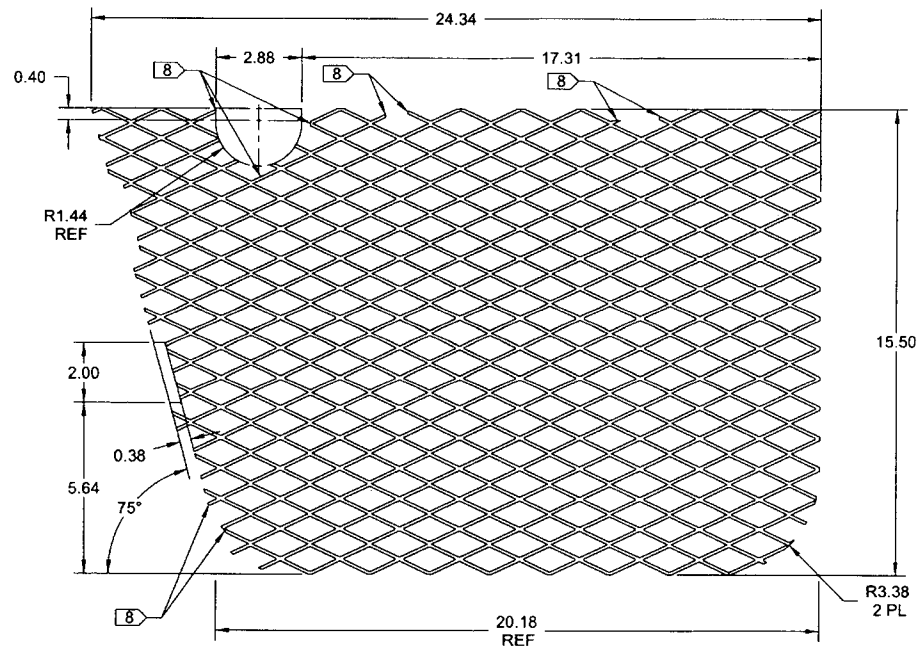
9) **D4020-7 MESH (350 BASKET SHORT, LID)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -5: 0.80 lbs APPROX  
-7: 4.49 lbs APPROX
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS  $\pm 0.06$ .

**RELEASED**  
2010-03-12  
MAD

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	<b>D4020</b>	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>350 BASKET MESH (BASE)</b>	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON OR ENTITY WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



9 D4020-11 END MESH, BASKET

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS  $\pm 0.06$ .

**RELEASED**  
2010-03-12  
JMP

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4020</b>	REV. A SHEET 3 OF 4
MFG. APPR.	<i>[Signature]</i>	TITLE	SCALE
APPROVED	<i>[Signature]</i>	<b>350 BASKET MESH (BASE)</b>	NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DATE	10.03.04		

